



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

649.5310  
Job Sheet 198167



Part No: 649.5310

Job Qty: 12 pcs

Part Name: Lower Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/23/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: Stock *SAI*

Description:

Note: DWG REV C1 IPP REV. A NEW ISSUE JFS 13/09/27 VERIFY BY: DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation         | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off            |
|-------|-------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------------|
|       |                   |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                     |
| 100   | Bandsaw - 1       | 12 pcs | 8/23/19    | 8/23/19  | 0.00      | 11.20   | Bandsaw - 1           |           | <i>DJP 19-08-15</i> |
| 110   | HAAS 4 Axis - B4B | 12 pcs | 8/23/19    | 8/23/19  | 1.00      | 11.20   | HAAS - 1 - B4B        |           | <i>DJP 19-08-15</i> |
|       |                   |        |            |          |           |         | HAAS - 2 - B4B        |           |                     |
|       |                   |        |            |          |           |         | HAAS - 3 - B4B        |           |                     |
|       |                   |        |            |          |           |         | HAAS - 4 - B4B        |           |                     |
| 120   | QC 2              | 12 pcs | 8/23/19    | 8/23/19  | 0.00      | 0.00    | QC 2 - 1              |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 12             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 14             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 17             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 19             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 2              |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 20             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 22             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 23             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 25             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 32             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 33             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 35             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 39             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 4              |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 40             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 44             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 45             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 48             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 49             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 50             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 51             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 52             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 57             |           |                     |
|       |                   |        |            |          |           |         | QC 2 - 62             |           |                     |



Dart Aerospace Ltd.  
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Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S205938



Part: 649.5310

Job No: 198167

Serial No/Batch: S205938

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/15/19

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|                                   |           |         |           |                        |              |
|-----------------------------------|-----------|---------|-----------|------------------------|--------------|
| 130 QC 8                          | 12<br>pcs | 8/23/19 | 0.00 0.00 | QC 2 - 63              |              |
|                                   |           |         |           | QC 2 - 8               |              |
|                                   |           |         |           | QC 2 - 66              |              |
|                                   |           |         |           | QC 2 - 64              |              |
|                                   |           |         |           | QC 2 - 65              |              |
|                                   |           |         |           | QC 2 - 5               |              |
|                                   |           |         |           | QC 2 - 71              |              |
|                                   |           |         |           | QC 2 - 73              | DTP 19-08-15 |
|                                   |           |         |           | QC 2 - 69              |              |
|                                   |           |         |           | QC 8 - 12              |              |
|                                   |           |         |           | QC 8 - 14              |              |
|                                   |           |         |           | QC 8 - 17              |              |
|                                   |           |         |           | QC 8 - 20              | 8/19-08-15   |
| 140 Outsource - 4 - Anodize       | 12<br>pcs | 8/23/19 | 0.00 0.00 | QC 8 - 25              |              |
|                                   |           |         |           | QC 8 - 3               |              |
|                                   |           |         |           | QC 8 - 32              |              |
|                                   |           |         |           | QC 8 - 33              |              |
|                                   |           |         |           | QC 8 - 35              |              |
|                                   |           |         |           | QC 8 - 39              |              |
|                                   |           |         |           | QC 8 - 4               |              |
|                                   |           |         |           | QC 8 - 44              |              |
|                                   |           |         |           | QC 8 - 45              |              |
|                                   |           |         |           | QC 8 - 49              |              |
|                                   |           |         |           | QC 8 - 58              |              |
|                                   |           |         |           | QC 8 - 8               |              |
|                                   |           |         |           | QC 8 - 9               |              |
| 150 Packaging 2-1 - Receive - B4B | 12<br>pcs | 8/23/19 | 0.00 0.00 | QC 8 - 68              |              |
|                                   |           |         |           | QC 8 - 67              |              |
|                                   |           |         |           | QC 8 - 1 (A)           |              |
|                                   |           |         |           | QC 8 - 47              |              |
|                                   |           |         |           | QC 8 - 40              |              |
|                                   |           |         |           | QC 8 - 52              |              |
|                                   |           |         |           | QC 8 - 23              |              |
|                                   |           |         |           | QC 8 - 57              |              |
|                                   |           |         |           | ATG001                 | 2019-08-16   |
|                                   |           |         |           | Packaging 2 - 1 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 2 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 3 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 5 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 4 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 6 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 7 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 8 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 9 - B4B  |              |
|                                   |           |         |           | Packaging 2 - 10 - B4B |              |
|                                   |           |         |           | Packaging 2 - 11 - B4B |              |
|                                   |           |         |           | Packaging 2 - 12 - B4B |              |
|                                   |           |         |           | Packaging 2 - 13 - B4B |              |
|                                   |           |         |           | Packaging 2 - 14 - B4B |              |
|                                   |           |         |           | Packaging 2 - 15 - B4B |              |
|                                   |           |         |           | Packaging 2 - 16 - B4B |              |
|                                   |           |         |           | Packaging 2 - 17 - B4B |              |

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|                                 |        |         |      |      |                        |  |
|---------------------------------|--------|---------|------|------|------------------------|--|
|                                 |        |         |      |      | Packaging 2 - 18 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 19 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 20 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 21 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 22 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 23 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 24 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 25 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 26 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 27 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 28 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 29 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 30 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 31 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 32 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 33 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 34 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 35 - B4B |  |
|                                 |        |         |      |      | Packaging 2 - 36 - B4B |  |
| 155 QC 5                        | 12 pcs | 8/23/19 | 0.00 | 0.00 | QC 5 - 10              |  |
|                                 |        |         |      |      | QC 5 - 12              |  |
|                                 |        |         |      |      | QC 5 - 17              |  |
|                                 |        |         |      |      | QC 5 - 18              |  |
|                                 |        |         |      |      | QC 5 - 19              |  |
|                                 |        |         |      |      | QC 5 - 22              |  |
|                                 |        |         |      |      | QC 5 - 24              |  |
|                                 |        |         |      |      | QC 5 - 3               |  |
|                                 |        |         |      |      | QC 5 - 43              |  |
|                                 |        |         |      |      | QC 5 - 49              |  |
|                                 |        |         |      |      | QC 5 - 51              |  |
|                                 |        |         |      |      | QC 5 - 58              |  |
|                                 |        |         |      |      | QC 5 - 68              |  |
|                                 |        |         |      |      | QC 5 - 9               |  |
|                                 |        |         |      |      | QC 5 - 50              |  |
|                                 |        |         |      |      | QC 5 - 30              |  |
|                                 |        |         |      |      | QC 5 - 40              |  |
|                                 |        |         |      |      | QC 5 - 61              |  |
|                                 |        |         |      |      | QC 5 - 81              |  |
| 180 Packaging 3-1 - Stock - B4B | 12 pcs | 8/23/19 | 0.00 | 0.00 | Packaging 3 - 1 - B4B  |  |
|                                 |        |         |      |      | Packaging 3 - 2 - B4B  |  |
|                                 |        |         |      |      | Packaging 3 - 3 - B4B  |  |
|                                 |        |         |      |      | Packaging 3 - 4 - B4B  |  |
|                                 |        |         |      |      | Packaging 3 - 5 - B4B  |  |
|                                 |        |         |      |      | Packaging 3 - 6 - B4B  |  |

DMS  
61  
9-89

|                |        |         |           |                        |             |
|----------------|--------|---------|-----------|------------------------|-------------|
|                |        |         |           | Packaging 3 - 7 - B4B  |             |
|                |        |         |           | Packaging 3 - 8 - B4B  |             |
|                |        |         |           | Packaging 3 - 9 - B4B  |             |
|                |        |         |           | Packaging 3 - 10 - B4B |             |
|                |        |         |           | Packaging 3 - 11 - B4B |             |
|                |        |         |           | Packaging 3 - 12 - B4B |             |
|                |        |         |           | Packaging 3 - 13 - B4B |             |
|                |        |         |           | Packaging 3 - 14 - B4B |             |
|                |        |         |           | Packaging 3 - 15 - B4B |             |
|                |        |         |           | Packaging 3 - 16 - B4B |             |
|                |        |         |           | Packaging 3 - 17 - B4B |             |
|                |        |         |           | Packaging 3 - 18 - B4B |             |
|                |        |         |           | Packaging 3 - 19 - B4B |             |
|                |        |         |           | Packaging 3 - 20 - B4B |             |
|                |        |         |           | Packaging 3 - 21 - B4B |             |
|                |        |         |           | Packaging 3 - 22 - B4B |             |
|                |        |         |           | Packaging 3 - 23 - B4B |             |
|                |        |         |           | Packaging 3 - 24 - B4B |             |
|                |        |         |           | Packaging 3 - 25 - B4B |             |
|                |        |         |           | Packaging 3 - 26 - B4B |             |
|                |        |         |           | Packaging 3 - 27 - B4B |             |
|                |        |         |           | Packaging 3 - 28 - B4B |             |
|                |        |         |           | Packaging 3 - 29 - B4B |             |
|                |        |         |           | Packaging 3 - 30 - B4B |             |
|                |        |         |           | Packaging 3 - 31 - B4B |             |
|                |        |         |           | Packaging 3 - 32 - B4B |             |
|                |        |         |           | Packaging 3 - 33 - B4B |             |
|                |        |         |           | Packaging 3 - 34 - B4B |             |
|                |        |         |           | Packaging 3 - 35 - B4B |             |
|                |        |         |           | Packaging 3 - 36 - B4B |             |
| 190 QC 21 - SA | 12 pcs | 8/23/19 | 0.00 0.00 | QC 21 - SA - 21        | AUG 29 2019 |
|                |        |         |           | QC 21 - SA - 70        |             |
|                |        |         |           | QC 21 - SA - 53        |             |

Part Op 100 - (Bandsaw)Cut Blank at 18.000" \*\*\* ONE BLANK MAKES TWO PARTS\*\*\*  
Descriptions: 110 - 1-Machine per folio FB213 DWG REV:      FOLIO REV:      2- deburr and break all sharp edges  
120 - (QC2- Inspect parts off machine FAI/FAIB)QC2- Inspect parts off machine FAI/FAIB  
130 - (QC8- Inspect parts - second check)QC8- Inspect parts - second check  
140 - Outsource process-Anodize per QSI017 4.1.10.1) Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O to

ATG : 44280 1- Black Anodize as per Dwg 649.5300 2- PRIME AS PER DWG, SEE NOTE #2 Certification of  
Conformity is required  
150 - (Receive & Inspect for Damage & Mat'l Certs)Receive & Inspect for Damage & Mat'l Certs  
155 - (QC5- Inspect part completeness to step on W/O)QC5- Inspect part completeness to step on W/O  
180 - I(Identify as per dwg & Stock Location:\_\_\_\_\_)Identify as per dwg & Stock Location:\_\_\_\_\_\*IDENTIFY AS PER  
APICAL MPP-120 BY STAMPING P# AND REV\*\*\*  
190 - (QC21- Final Inspection - Work Order Release)QC21- Final Inspection - Work Order Release

Job BOM

| Part / Item         | Component Name                                                   | Quantity      | Operation       | Container |
|---------------------|------------------------------------------------------------------|---------------|-----------------|-----------|
| M7075T6B0.375X6.000 | 7075-T6 Plate 0.375" X 6.000" see mat'l M7075T6S 0.375" x 6.000" | 9 ft (.75 ea) | 100-Bandsaw - 1 | 5183847   |

MAT  
used  
9.000'

Job Allocations

| Operation       | Component Part                   | Required | Inventory | Allocated |
|-----------------|----------------------------------|----------|-----------|-----------|
| 100-Bandsaw - 1 | M7075T6B0.375X6.000<br>\$ DAS 21 | 9        | 0         | 0         |

9-8\* Part Specifications

Specifications could not be found.

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|                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                |  |                        |  |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------|--|------------------------|--|--|--|
| NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                          |             | Job: _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | Part No. _____ |  |                        |  |  |  |
| DISPOSITION                                                                                                                                                                                                                                                                                                                                                                                            |             | DEPARTMENT/PROCESS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                |  |                        |  |  |  |
| Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/>                                                                                                                                                                                                                                                                                                |             | Cross tube <input type="checkbox"/><br>Small Fab <input type="checkbox"/><br>Finishing <input type="checkbox"/><br>Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/><br>Large Fab <input type="checkbox"/><br>Eng. (Non-AW) <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                |  |                        |  |  |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                 | Sequence #: | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | MRB (QS042)    |  |                        |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                       |             | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                |  |                        |  |  |  |
| <div>Root Cause</div> <div>Operator <input type="checkbox"/><br/>Manufacturing Process <input type="checkbox"/><br/>Equip/Tooling <input type="checkbox"/><br/>Handling/Preservation <input type="checkbox"/><br/>Material <input type="checkbox"/><br/>Product Improvement <input type="checkbox"/><br/>Process Improvement <input type="checkbox"/><br/>Human Factors <input type="checkbox"/></div> |             | <div>FAULT CATEGORY</div> <div>Pressure/Forced <input type="checkbox"/><br/>Bending <input type="checkbox"/><br/>Crushing <input type="checkbox"/><br/>Cracks <input type="checkbox"/><br/>Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/><br/>Marks/Chatter <input type="checkbox"/><br/>Mislabeled <input type="checkbox"/><br/>Other/Details: _____</div> <div>Contamination <input type="checkbox"/><br/>Misaligned/off center <input type="checkbox"/><br/>BOM/Route <input type="checkbox"/><br/>Broken/Damage/Defect <input type="checkbox"/><br/>Incomplete/Unclear Instructions <input type="checkbox"/><br/>Drill Holes <input type="checkbox"/><br/>Fit/Function <input type="checkbox"/></div> <div>Power Loss/Surge <input type="checkbox"/><br/>Folio/Program <input type="checkbox"/><br/>Grain Direction <input type="checkbox"/><br/>Weld <input type="checkbox"/><br/>Wrong Stock Pulled <input type="checkbox"/><br/>Out of Sequence <input type="checkbox"/><br/>Off-set/Set-up <input type="checkbox"/></div> <div>Positioned Wrong <input type="checkbox"/><br/>Outside Tolerance <input type="checkbox"/><br/>Drawing <input type="checkbox"/><br/>Finish <input type="checkbox"/><br/>Part Lost/Missing <input type="checkbox"/><br/>Misread <input type="checkbox"/></div> |  |                |  |                        |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                |  | Completed By           |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                |  | Lead hand / Supervisor |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                |  | QC / QA Coordinator    |  |  |  |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER POHB044280



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalonde, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044280

**PO Date:** 8/16/19

**Due Date:** 8/23/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

E-MAILED  
2019-08-16

## Items

| Line<br>Item | Job    | Part                | Description                                                                                                                                                                   | Status | Account | Due<br>Date | Order<br>Quantity | Received<br>Quantity | Balance | Unit<br>Price (CAD) | Extended<br>Price |
|--------------|--------|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|-------------|-------------------|----------------------|---------|---------------------|-------------------|
| 1            | 197510 | RBE350A93-3302-02-5 | Extension Handle<br>-Issue P/O to ATG:<br><br>-ANODIZE COLOR<br>BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2,<br>Water sealant<br>-Certificate of Conformity is<br>required      | Firmed |         | 8/23/19     | 10 pcs            | 0 pcs                | 10 pcs  | \$9.92/pcs          | \$99.20           |
|              |        |                     | X10                                                                                                                                                                           |        |         | AUG 26 2019 | S205771           |                      |         | DP                  |                   |
| 2            | 196966 | RBW109-3501-03-17-7 | Pin<br>-Issue<br>P/O:<br>-ANODIZE COLOR<br>CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1,<br>Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is<br>required | Firmed |         | 8/23/19     | 4 pcs             | 0 pcs                | 4 pcs   | \$9.92/pcs          | \$39.68           |
|              |        |                     | X4                                                                                                                                                                            |        |         | AUG 26 2019 | S204892           |                      |         | DP                  |                   |
| 3            | 196962 | RBW109-3501-03-7-1  | Pin<br>-Issue P/O:<br>-ANODIZE COLOR<br>CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1,<br>Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is<br>required    | Firmed |         | 8/23/19     | 4 pcs             | 0 pcs                | 4 pcs   | \$9.92/pcs          | \$39.68           |
|              |        |                     | X4                                                                                                                                                                            |        |         | AUG 26 2019 | S204995           |                      |         | DP                  |                   |

Plex 8/16/19 3:39 PM Dart.Guerin.Kimberley





Dart Aerospace Ltd.  
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PURCHASE ORDER**  
**POHB044280**



| Items        |        |          |                                                                                                                                                                                                                                                                                                       |                 |         |          |                |                   |         |                  |                |
|--------------|--------|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part     | Description                                                                                                                                                                                                                                                                                           | Status          | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 4            | 197808 | 646.9710 | Body<br>: Various STC's<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1), Issue P/O to:<br><br>Hard Black Anodize Color<br>Black and Prime as per<br>Dwg 646.9700                                                                                                                            | Firmed -<br>X12 |         | 8/23/19  | 12 pcs         | 0 pcs             | 12 pcs  | \$17.48/pcs      | \$209.76       |
| 5            | 198167 | 649.5310 | Lower Deflector<br>: Various STC's<br>Outsource process-<br>Anodize per QSI017<br>4.1.10.1) Outsource<br>process-Anodize per<br>QSI017 4.1.10.1<br>Issue P/O to ATG :<br>1- Black<br>Anodize as per Dwg<br>649.5300 2- PRIME AS<br>PER DWG, SEE NOTE #2<br>Certification of Conformity<br>is required | Firmed -<br>X12 |         | 8/23/19  | 12 pcs         | 0 pcs             | 12 pcs  | \$14.43/pcs      | \$173.16       |
| Grand Total: |        |          |                                                                                                                                                                                                                                                                                                       |                 |         |          |                |                   |         |                  | \$561.48       |

**Order Notes**

**Procurement Quality Clauses**

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit  
[www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/16/19 3:39 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 918467

Date: 26-Aug-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                | Ship Via     |                   |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                | ATG Delivery |                   |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Description                                                                                                                                                                                                                                                    |              |                   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                                                |              |                   |
| 12<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Part: 646.9710<br>Body<br>Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing.<br>Job: 25819<br>PO: POHB044280            | Rev: D       |                   |
| 12<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Part: 649.5310<br>Lower Deflector<br>Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing.<br>Job: 25820<br>PO: POHB044280 | Rev: C       | DAS<br>61<br>9-89 |
| <b>CERTIFICATE OF CONFORMANCE</b><br>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.<br>Date: <u>AUG 26 2019</u><br>Certified Signature: <u>[Signature]</u><br>Receiver Signature: _____<br>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.<br>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.<br>Made in Canada. |                                                                                                                                                                                                                                                                |              |                   |

**RECEIVED**  
AUG 27 2019  
DART AEROSPACE LTD.